

**NORTH CAROLINA'S LARGEST PRIVATE MANUFACTURING EMPLOYERS  
RANKED IN ORDER ACCORDING TO FIRST QUARTER 2006 EMPLOYMENT SIZE  
(UPDATED ANNUALLY)**

<b>RANK</b>	<b>COMPANY NAME</b>	<b>INDUSTRY</b>	<b>EMPLOYMENT RANGE</b>
1.	INTERNATIONAL BUSINESS MACHINES	MANUFACTURING	1,000 & OVER
2.	HANESBRANDS, INC	MANUFACTURING	1,000 & OVER
3.	SMITHFIELD PACKING CO INC.	MANUFACTURING	1,000 & OVER
4.	R J REYNOLDS TOBACCO COMPANY	MANUFACTURING	1,000 & OVER
5.	PERDUE PRODUCTS INCORPORATED	MANUFACTURING	1,000 & OVER
6.	TYSON FARMS INC	MANUFACTURING	1,000 & OVER
7.	FREIGHTLINER OF CLEVELAND LLC	MANUFACTURING	1,000 & OVER
8.	GOODYEAR TIRE AND RUBBER INC	MANUFACTURING	1,000 & OVER
9.	TYCO ELECTRONICS CORP	MANUFACTURING	1,000 & OVER
10.	WEYERHAEUSER COMPANY	MANUFACTURING	1,000 & OVER
11.	CISCO SYSTEMS INC	MANUFACTURING	1,000 & OVER
12.	INTERNATIONAL PAPER COMPANY INC	MANUFACTURING	1,000 & OVER
13.	PHILIP MORRIS USA INC	MANUFACTURING	1,000 & OVER
14.	HDM FURNITURE INDUSTRIES INC	MANUFACTURING	1,000 & OVER
15.	NORTEL NETWORKS INC	MANUFACTURING	1,000 & OVER
16.	CAROLINA TURKEYS	MANUFACTURING	1,000 & OVER
17.	UNIFI MANUFACTURING INC	MANUFACTURING	1,000 & OVER
18.	KLAUSSNER FURNITURE INDUSTRIES INC	MANUFACTURING	1,000 & OVER
19.	BROYHILL FURNITURE INDUSTRIES INC	MANUFACTURING	1,000 & OVER
20.	HOUSE OF RAEFORD INC	MANUFACTURING	1,000 & OVER
21.	GENERAL ELECTRIC CORP	MANUFACTURING	1,000 & OVER
22.	THOMASVILLE FURNITURE IND INC	MANUFACTURING	1,000 & OVER
23.	BAXTER HEALTHCARE CORP	MANUFACTURING	1,000 & OVER
24.	REVLON CONSUMER PRODUCTS CORP	MANUFACTURING	1,000 & OVER
25.	GOLD KIST INC	MANUFACTURING	1,000 & OVER
26.	COMMSCOPE INC	MANUFACTURING	1,000 & OVER
27.	BRIDGESTONE/FIRESTONE NORTH AMERICA	MANUFACTURING	1,000 & OVER
28.	LENOVO (UNITED STATES) INC	MANUFACTURING	1,000 & OVER
29.	HICKORY SPRINGS MFG. CO	MANUFACTURING	1,000 & OVER
30.	GEORGIA-PACIFIC CORP	MANUFACTURING	1,000 & OVER
31.	VF JEANSWEAR LIMITED PARTNERSHIP	MANUFACTURING	1,000 & OVER
32.	CATERPILLAR INC	MANUFACTURING	1,000 & OVER
33.	MOUNTAIRE FARMS OF NC INC	MANUFACTURING	1,000 & OVER
34.	TALECRIS BIOTHERAPEUTICS INC BAYER	MANUFACTURING	1,000 & OVER
35.	R F MICRO DEVICES INC	MANUFACTURING	1,000 & OVER
36.	SOLECTRON USA INC	MANUFACTURING	1,000 & OVER
37.	NATIONAL TEXTILES LLC	MANUFACTURING	1,000 & OVER
38.	LORILLARD TOBACCO COMPANY	MANUFACTURING	1,000 & OVER
39.	THOMAS BUILT BUSES INC	MANUFACTURING	1,000 & OVER
40.	WESTPOINT HOME INC	MANUFACTURING	1,000 & OVER
41.	MOEN INCORPORATED	MANUFACTURING	1,000 & OVER
42.	CUTLER HAMMER INC.	MANUFACTURING	1,000 & OVER
43.	ETHAN ALLEN OPERATIONS INC	MANUFACTURING	1,000 & OVER
44.	EATON CORPORATION	MANUFACTURING	1,000 & OVER
45.	BERNHARDT FURNITURE CO INC	MANUFACTURING	1,000 & OVER
46.	AMERICAN CYANAMID CO	MANUFACTURING	1,000 & OVER
47.	WIX FILTRATION CORP	MANUFACTURING	1,000 & OVER
48.	STATIC CONTROL COMPONENTS INC	MANUFACTURING	1,000 & OVER
49.	AMERICAN & EFIRD INC	MANUFACTURING	1,000 & OVER
50.	CORNING CABLE SYSTEMS LLC	MANUFACTURING	1,000 & OVER
51.	TOWNSENDS INC	MANUFACTURING	1,000 & OVER
52.	INGERSOLL RAND FINANCIAL SVCS	MANUFACTURING	1,000 & OVER

53. BLUE RIDGE PAPER PRODUCTS INC	MANUFACTURING	1,000 & OVER
54. CONTINENTAL TIRE NORTH AMERICA INC	MANUFACTURING	1,000 & OVER
55. FREIGHTLINER OF MT HOLLY LLC	MANUFACTURING	1,000 & OVER
56. G K N AUTOMOTIVE COMPONENTS INC.	MANUFACTURING	1,000 & OVER
57. COLLINS & AIKMAN CORPORATION	MANUFACTURING	1,000 & OVER
58. GUILFORD MILLS INC	MANUFACTURING	1,000 & OVER
59. CREE RESEARCH INC	MANUFACTURING	1,000 & OVER
60. PPG INDUSTRIES FIBERGLASS PRODUCTS	MANUFACTURING	1,000 & OVER
61. KAYSER-ROTH CORPORATION	MANUFACTURING	1,000 & OVER
62. PHARR YARNS INC	MANUFACTURING	1,000 & OVER
63. CHARLOTTE PIPE & FOUNDRY COMPANY	MANUFACTURING	1,000 & OVER
64. HATTERAS YACHTS	MANUFACTURING	1,000 & OVER
65. INVISTA S. A. R. L. LLC	MANUFACTURING	1,000 & OVER
66. CONSOLIDATED DIESEL CO	MANUFACTURING	1,000 & OVER
67. MOHAWK ESV INC	MANUFACTURING	1,000 & OVER
68. LEVITON MANUFACTURING CO INC	MANUFACTURING	1,000 & OVER
69. ROCK TENN SERVICES INC	MANUFACTURING	1,000 & OVER
70. JOAN FABRICS CORP	MANUFACTURING	1,000 & OVER
71. NACCO MATERIALS HANDLING GROUP INC	MANUFACTURING	1,000 & OVER
72. LANCE MFG LLC	MANUFACTURING	1,000 & OVER
73. FREIGHTLINER OF GASTONIA LLC	MANUFACTURING	1,000 & OVER
74. JOHN DEERE SHARED SERVICES INC	MANUFACTURING	1,000 & OVER
75. CENTURY FURNITURE LLC	MANUFACTURING	1,000 & OVER
76. CONSOLIDATED METCO INC	MANUFACTURING	1,000 & OVER
77. THE TIMKEN CO (A CORP)	MANUFACTURING	1,000 & OVER
78. COLLINS & AIKMAN FABRICS INC	MANUFACTURING	1,000 & OVER
79. ATRIUM COMPANIES INC	MANUFACTURING	1,000 & OVER
80. PCS PHOSPHATE COMPANY INC	MANUFACTURING	1,000 & OVER
81. BSH HOME APPLIANCES CORPORATION	MANUFACTURING	1,000 & OVER
82. PARKDALE AMERICA LLC	MANUFACTURING	1,000 & OVER
83. LEGGETT & PLATT INCORPORATED	MANUFACTURING	1,000 & OVER